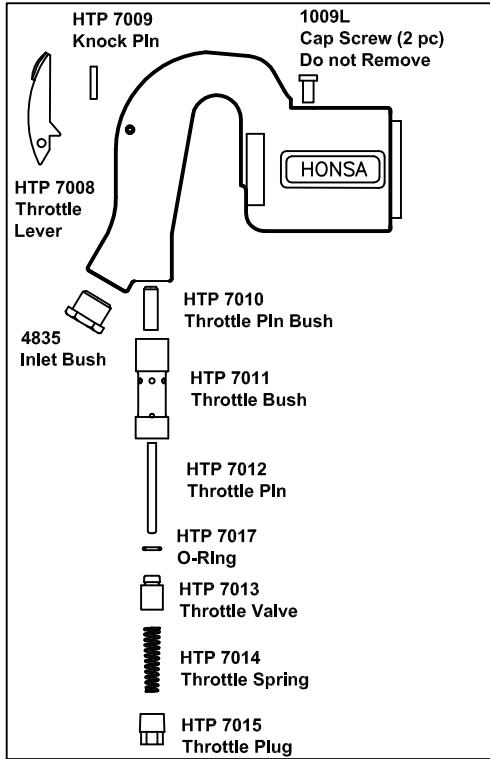
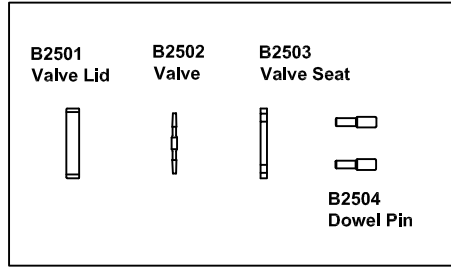


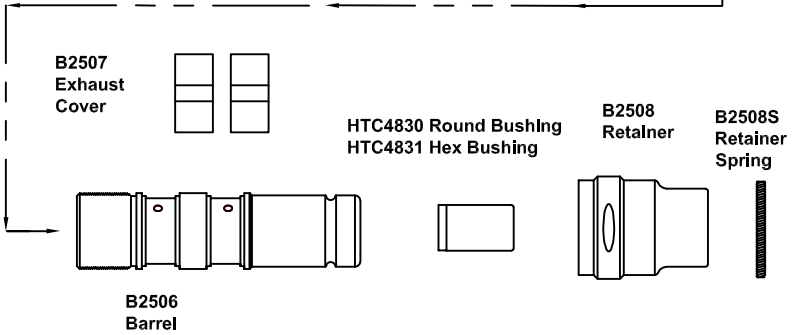
# HTP B25 AIR HAMMER



B2500 Handle Assembly, (Complete)



B2575 Valve Assembly, (Complete)



**\* LUBRICATE DAILY \***

1. Before installation or removal of any barrel, the 5/16-18 x 1/2 socket head cap screws must be in both 5/16 holes located at the top and bottom of the handle housing. **These screws are installed by the manufacturer and should remain permanently in place.** If missing, do not proceed as permanent damage may result to the urethane during tightening or loosening. **Failure to use the proper parts voids warranty.**
  2. Hand tighten barrel into handle, oil and run tool to insure proper valve operation.
  3. Place handle flats against vise jaws and tighten with barrel pointing up. Place 24" minimum wrench on barrel flats and tighten to 140 ft/lb. Do not over-tighten. (During maintenance should an over-tightened barrel not loosen after normal efforts, place entire tool in a freezer overnight and attempt to loosen while frozen. Do not use a torch to loosen barrel. Should barrel not break free after frozen, contact Honsa Tools for further information.)
  4. Remove from vise.
  5. After 24 hours of operation, re-tighten barrel.
- USE OF OTHER THAN HONSA REPLACEMENT PARTS MAY DECREASE PERFORMANCE AND INCREASE MAINTENANCE. IF NON-OEM PARTS ARE USED, THE WARRANTY IS VOIDED.**



Made in the U.S.A.

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## MAINTENANCE PROCEDURE FOR HTP-B25H / HTP-B25R CHIPPING HAMMER